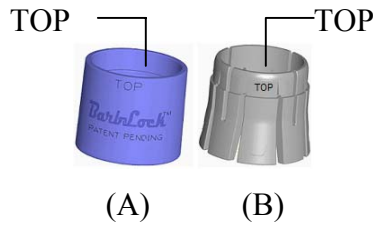


BarbLock[®]

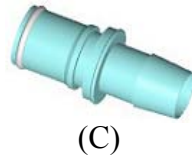
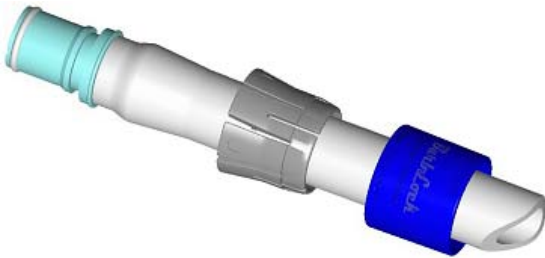
BarbLock Corporation

BarbLock Assembly Data Sheet (BL6)

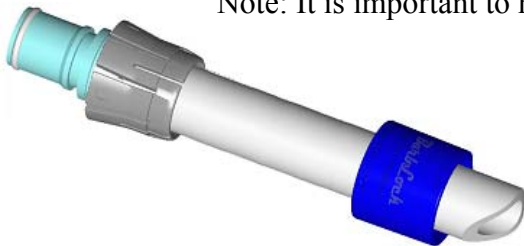
BarbLock[®] Retainer Assembly



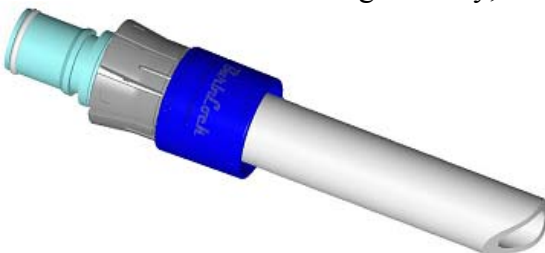
1. Install Sleeve (A) then Collet (B) over tube, leading with end marked top.



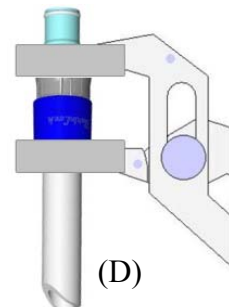
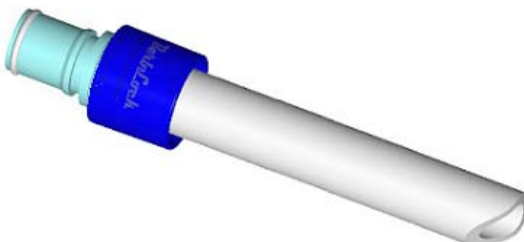
2. Install barbed end of Fitting (C) into tube.
Note: It is important to hold the tubing .060 back from the tube stop.



3. Move Collet (B) over barb, aligning base of Collet with end of tube.
If the tubing is sticky, use the assembly tool to move the Collet into place.



4. Move Sleeve (A) over Collet (B) to pre-locked position.



5. Using the BarbLock Assembly tool (D), close Sleeve over Collet until locked.