

BarbLock®

BarbLock Corporation

BarbLock® Tool Data Sheet (BL1)

BarbLock® Tools

Part Name: Assembly Tool

Part Number: BLT135125, BLT135250, BLT135252, BLT135375, BLT135500

The Stainless Steel Jaws of the Assembly Tool are designed to allow the customer to assemble the Sleeve & Collet into a BarbLock® assembly. The upper and lower jaws are designed to capture and contain the pre-locked Sleeve and Collet. The design of the jaws is interchangeable allowing the tool to be inverted if required for your convenience. Important note: Damage will result with the assembly when the series of the assembly device does not match to the series of the BarbLock® components e.g. (BL135250S = BLT135250 / BL135375S = BLT135375 / BL135500S = BLT135500)

Locking sequence: Starting with the Pre-Locked assembly

1. Always wear safety glasses when using BarbLock® Tools.
2. Place the Pre-Locked assembly into the saddle of the Upper or Lower Jaw. (Diagram A)
3. Make sure that the base of the Collet sits flat against the support shelf. (Diagram C)
4. Close the pliers so that the rear of the jaw's support shelf covers the Sleeve. (Diagram B)
5. Continue closing the pliers with a ratcheting motion, pushing the Sleeve over the Collet.
6. The bottom of the Sleeve will be even with the bottom of the Collet when assembly is locked.

Disclaimer: BarbLock® endorses the proper use of hand tools. BarbLock® tools should only be used in the manner described within the BarbLock® Tool Data Sheet. Always keep your hands away from the jaws and moving parts during operation. BarbLock® makes no claim as to the design, manufacture, or any contractual relationship relating to Western Forge, Inc.

BarbLock® Tools are guaranteed for life against material defects. Service & Returns: 877-655-4481

*Base Tool: Robo Grip 9-inch pliers

**Modified Stainless Steel jaws

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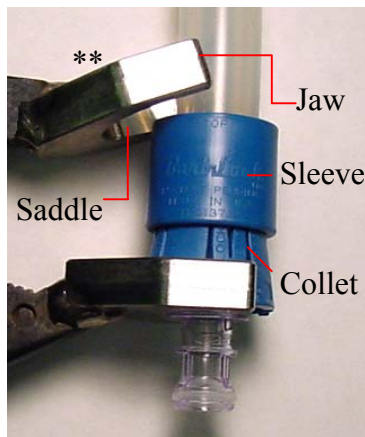


Diagram A

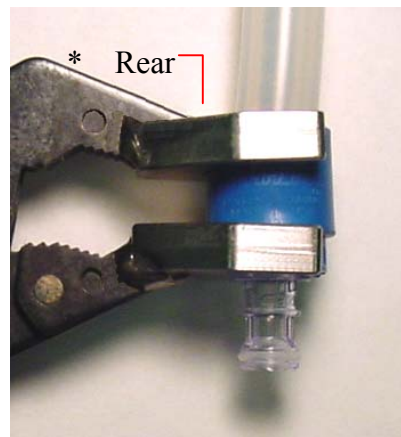


Diagram B

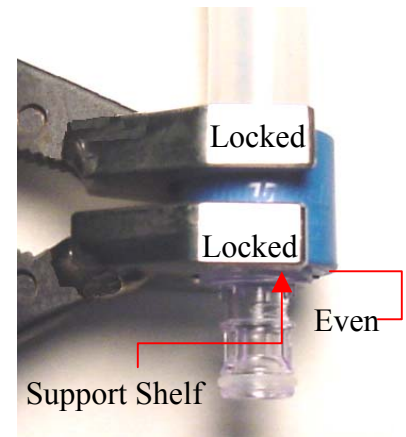


Diagram C

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